

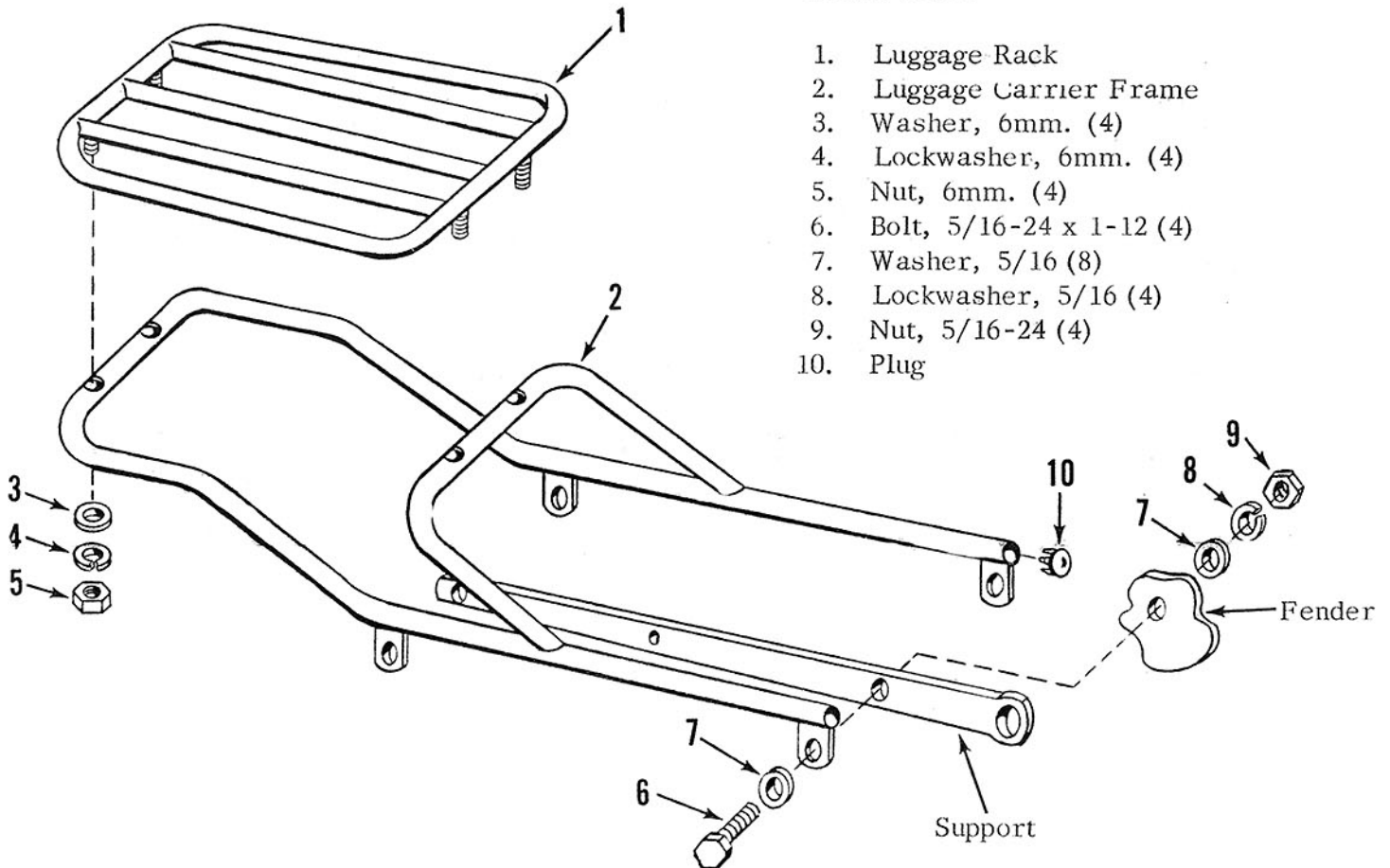
PART NUMBER53405-69
ORIG. 11/68**INSTRUCTIONS**

AMF | HARLEY-DAVIDSON

**GENUINE PARTS
AND ACCESSORIES**LUGGAGE CARRIER/SPORTSTER

ITEM LIST:

1. Luggage Rack
2. Luggage Carrier Frame
3. Washer, 6mm. (4)
4. Lockwasher, 6mm. (4)
5. Nut, 6mm. (4)
6. Bolt, 5/16-24 x 1-12 (4)
7. Washer, 5/16 (8)
8. Lockwasher, 5/16 (4)
9. Nut, 5/16-24 (4)
10. Plug



Attach luggage rack (1) to luggage carrier frame (2) using four flat washers (3), lockwashers (4) and nuts (5).

Remove rear fender mounting screws, lockwashers and nuts from fender support and discard.

Attach luggage carrier to outside of fender supports as shown using new bolts (6), washers (7), lockwashers (8) and nuts (9). Insert plugs (10) into ends of luggage carrier tube.

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The **Old Sportster and K-model Research Group (OSKRG)** is a group of individuals who have spent years researching the minute differences in the parts, fit, finish, and configuration of the Harley-Davidson 1952-1956 K-Models, and (early) 1957-1969 Sportster models.

The results of our research is published on our website
www.harleyKmodel.com